

720 DAY
B 107013

Work Order ID 107013

107013

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September-16-13 9:11:39 AM

Item ID: D3174-1 **03174-1** Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mounting Lug
 Start Date: 9/16/13 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 9/17/13 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3174	Rev A1

100	FLOW WATER JET	0.00				12	0		Jm3-09-16
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3174 Dwg Rev: <u>A1</u> Prog Rev: <u>A1</u> 2- Deburr if necessary								

304 .063"

110	QC2- Inspect parts off machine FAI/FAIB	0.00				12	0		Jm3-09-16
110									
QC	Memo	0.00							
Quality Control									

120	QC8- Inspect parts - second check	0.00				12			
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
139.16

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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Deburr if necessary								
140		0.00							
140	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
150		0.00							
150	Identify as per dwg & Stock Location: WA 4								
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL*****								

N/A

SB

12x

DAS
24
9-83

13.9.17

WA 4
C2x1

DAS
24
9-83

19.9.17

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MLJ 13-09-17
MLJ 13-09-17

Picklist Print

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Parent Item: D3174-1

Parent Item Name: Mounting Lug

Start Date: 9/16/13

Required Date: 9/17/13

Start Qty: 12.00

Required Qty: 12.00

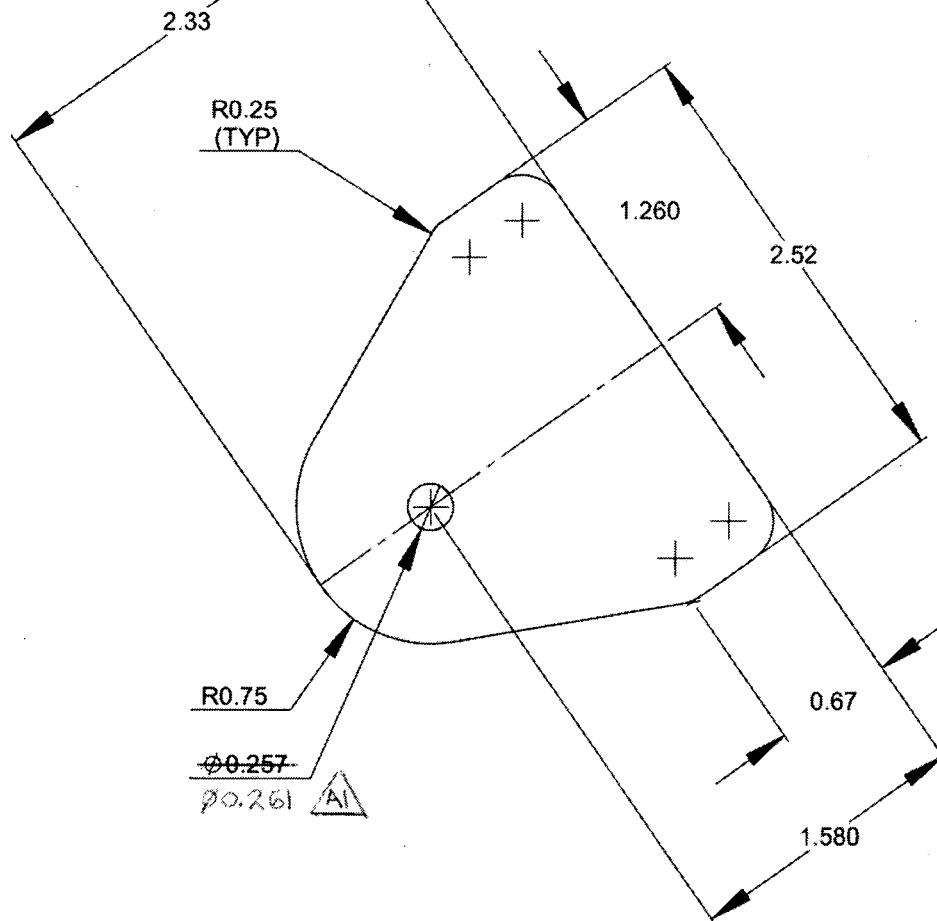
Comments: IPP: A03.01.29New issueKJ/RF
IPP Rev:B 08-08-19 now made on water jet DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 304/316 Sheet .063		Purchased	No			100	sf	175.8000	0.0408	0.5153684			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		1.0			
				MAT020		175.7999998							
				123136		140.8				123136			
				M126159		35							



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3174	REV. A SHEET 1 OF 1
DATE 02.12.03		TITLE MOUNTING LUG	SCALE 1:1
A	02.12.03	NEW ISSUE	
AI	03.01.21 <i>Uff</i>	Ø0.261 WAS Ø0.257	

RELEASED
02.12.03 *#*



D3174-1 MOUNTING LUG

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET 0.063 THICK
(REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005-0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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